



CRATHERN
MACHINERY GROUP, INC.

**Ring Binders, Office Files,
Lever Arch Files, Game Boards,
Photo Albums
Artist Panels and ...**

Apply covers and liners in one continuous operation



- ◆ **Less treatment waste**
- ◆ **Elimination of sheeting**
- ◆ **Improved stock storage**
- ◆ **Automatic corner cutting**
- ◆ **Up to 100 cycles per minute**
- ◆ **Make ready in 45 minutes or less**

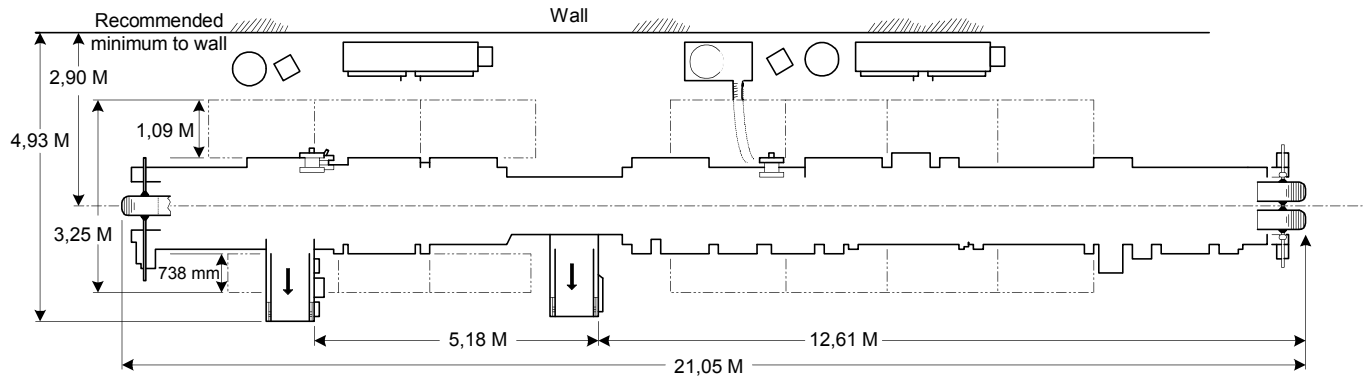
CMG

**Webmatic Roll Fed
Casemaking and Lining**

Model: Webmatic Roll Fed Casemaking and Lining System **SPECIFICATION**

MODEL: RFC-111 Roll Fed Casemaker

MODEL: RFL-111 Roll Fed Liner



Webmatic
(RFC-111 & RFL-111)

Size Range:

FINISHED CASE

Top to Bottom:

200 mm to 610 mm*

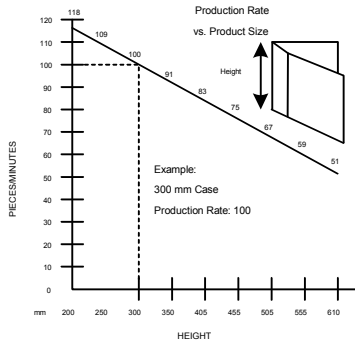
Side to Side:

230 mm to 675 mm*

**Minimum/Maximum sizes are guidelines only. Consult Sales Representative.*

Production Speed:

(see graph)



Operators Needed:

Two operators plus two material handlers.

Product Construction:

BOARDS: One board, two board, and three or more boards prejoined.

Optional board slitter available.

COVER: Single cover, two part cover and three part cover with side webs in either "side over" or "side under" construction.

Construction Materials:

BOARDS: From 1.3 mm to 4.6 mm thick; padded board up to 6.5 mm thick.

Advertised machine production speeds and product quality are based on materials selected by Crathern or actual production reported by our customers. The selection of materials used by each customer is their sole responsibility and will directly effect the product quality and output of the machine.

Due to continuous product improvements, we reserve the right to change or discontinue specifications, designs and manufacturing locations shown in this brochure without notice and without incurring obligation.

date of issue 04/04

COVER and LINER MATERIAL:

Paper, cloth, polypropylene, etc., in slit-to-width rolls.

Glue Capacity:

Two 55 liter hot animal glue tanks to supply glue for gluing cover and lining material. Both tanks have recirculating tank/viscosity control systems. One 5.4 kg capacity hot melt glue tank to supply glue for gluing three-part web.

Optional Equipment:

Quick Splice Unwind, Electronic Tucks, Counter Stacker, Substrate Slitter, Operator's Platforms, Corona Treaters, Cold Glue Application.

Energy Requirements:

ELECTRICAL: 60 kva, 3 Phase, 50/60 Hz
Any voltage from 208 to 600

Customer to provide CMG with voltage requirements
Two connections required.
All controls provided.

AIR: 1400 L/min. @ 5.6 kg/cm² (6 bar)

WATER: Two 10 mm (3/8") cold water lines at normal pressure, no drains required.

Shipping:

Nine major sections with maximum section weight 2500 kg.

TOTAL WEIGHT: 15,900 kg

TOTAL VOLUME: Two 12 M containers

FOR DETAILS CONTACT:

Corporate Headquarters: New Hampshire ☎: (603) 314-0444

☎: (800) 746-4111 (USA ONLY)

Web Site: www.crathern.com

Branches: Belgium ☎: 32.(0)9.369.34.55

Italy ☎: 39 (02) 6192287 or 6191637

